

# SYNTHESIS OF CALCIUM POROUS ALGINATE BEADS AND THEIR USE FOR ADSORPTION OF 2-NITROPHENOL FROM AQUEOUS SOLUTIONS

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# **SUMMARY**

Alginate is a biopolymer used in recent years to remove cationic pollutants from waste waters [1]. In order to increase the adsorption surface, porous calcium alginate/sodium dodecyl sulfate (SDS) beads were prepared [2]. For the synthesis of the beads, alginic acid sodium salt, SDS as foaming agent, sodium chloride as porogen agent, and calcium chloride (CaCl<sub>2</sub>) as cross-linker were used. The crosslinking process was studied at different CaCl<sub>2</sub> concentrations (1, 5, 10 % wt). The lyophilized samples of calcium alginate/SDS beads were structurally investigated by Fourier Transform Infrared Spectroscopy [3], the pore dimensions and the morphology of calcium alginate matrices were determined by Scanning Electron Microscopy. The calcium porous alginate beads were successfully used to remove the 2-nitrophenol (2-NP) from water. The adsorption of 2-nitrophenol is dependent on pH of the medium, and the adsorption onto calcium alginate/SDS beads reaches a maximum at pH = 7. The sorption and kinetic experiments indicated that the removal efficiency increases with the amount of calcium alginate/SDS beads and decreases with rising of the initial contaminant concentration. The uptake of 2-nitrophenol is rapid in the first 12 hours, and slows down thereafter. The kinetics experiments showed that adsorption 2-nitophenol onto calcium alginate/SDS beads takes place according to the Langmuir model [4].

#### SEM IMAGES

## **EGG-BOX MODEL**





**Surface porosity of CaAlg-3** 



Beads used in the experiments: CaAlg1-with 1% wt CaCl<sub>2</sub> CaAlg2-with 5% wt CaCl<sub>2</sub> CaAlg3-with 10% wt CaCl<sub>2</sub>



Surface porosity of CaAlg-1

(1) calcium bound; (2) Na<sup>+</sup> that remains in the gel to balance the unoccupied carboxyl groups; (3) free, unbound Ca<sup>+2</sup> in the gel phase; (4) free, unbound cationic contaminants in the gel phase; dashed lines represent electrostatic interaction between 2-NP and unoccupied carboxyl groups

EFFECT of pH



# **ADSORPTION MODELS**



## **ADSORPTION ISOTHERM**





pН





Efficiency of 2-NP removal at different initial pollutant concentration as a function of the amount of Alg-1 beads



Efficiency of 2-NP removal at different initial pollutant concentration as function of amount of Alg-3 beads

## CONCLUSIONS

• Biopolymeric porous beads with a 3-D interconnected pores and lamellar structures were obtained using alginate in the presence of sodium dodecyl sulfate, NaCl as foaming and porogen agents, and CaCl<sub>2</sub> as cross-linker.

• The dimension of the pores and the structure of alginate matrices are influenced by the concentration of calcium ions added in the system. SEM data show a variation of pore sizes and morphology by changing the Ca<sup>2+</sup> concentration.

• FTIR and SEM data reveal that the optimum concentration of CaCl<sub>2</sub> for cross-linking the alginate/SDS is of 5 wt %. At 10 wt% CaCl<sub>2</sub>, the matrix of calcium alginate/SDS is lamellar, being influenced by the self-assembly of the anionic surfactant.

• The experiments show that the 2nitrophenol derivative is efficiently removed by alginate beads from wastewater.

• The retention efficiency of 2-nitrophenol increases with increasing the amount of calcium alginate/SDS beads, and decreases with rising of initial pollutant concentration.





Removal kinetics of 2-NP (C= 2x10<sup>-5</sup>M) on different amounts of Alg-1 beads, at pH=7, T= 25 °C

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Removal kinetics of 2-NP (C= 2x10<sup>-5</sup>M) on different amounts of Alg-2 beads, at pH=7, T= 25 <sup>o</sup>C Removal kinetics of 2-NP (C= 2x10<sup>-5</sup>M) on different amounts of Alg-3 beads, at pH=7, T= 25 °C • The kinetics of 2-nitrophenol removal has three stages. The first is rapid and removes up to 75% of the pollutant. The second and the third are slow, and remove 94-95% of the initial amount of 2-nitrophenol.

• The adsorption of 2-nitrophenol onto calcium alginate/SDS beads obeys the Longmuir isotherm.

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