



University POLITEHNICA of
Bucharest
Faculty of Applied Chemistry
and Materials Science



**„New nanocomposites based on epoxy resins
and modified multiwalled carbon nanotubes”**

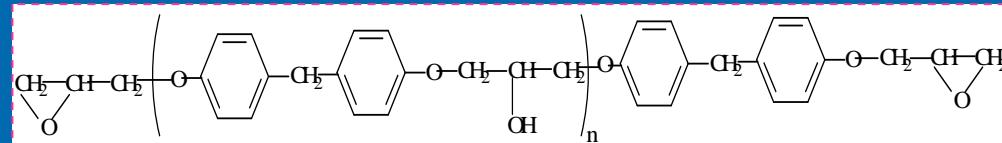
H. Iovu, S. A. Garea, C. Petrea

**ADVANCED POLYMER MATERIALS
GROUP**

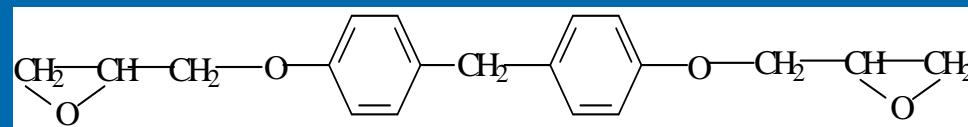
A 9-a editie a Seminarului National de nanostiinta si nanotehnologie, Academia
Romana, 16.03.2010

Polymer matrix

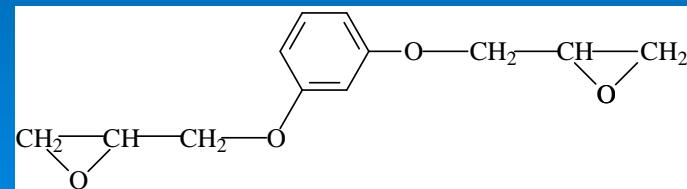
Epoxy resin



Diglycidylether of bisphenol A (DGEBA)



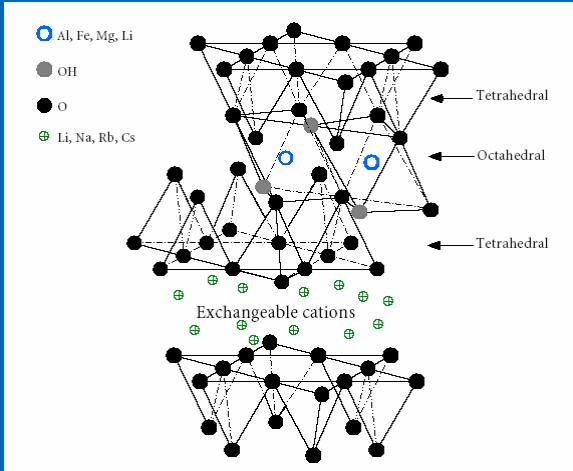
Diglycidylether of bisphenol F (DGEBF)



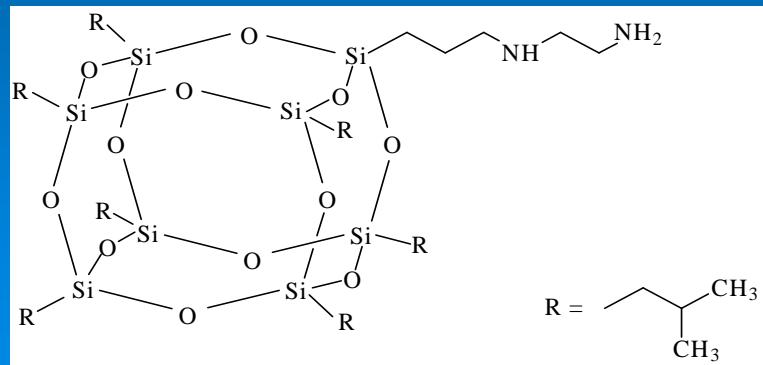
Diglycidylether of resorcinol (DGER)

Reinforcing agents

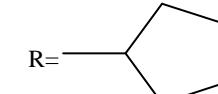
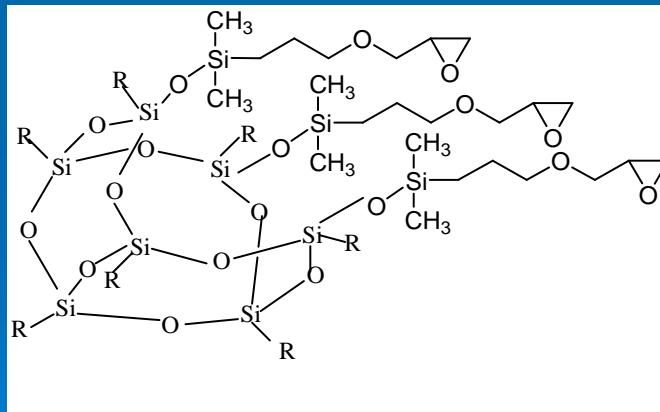
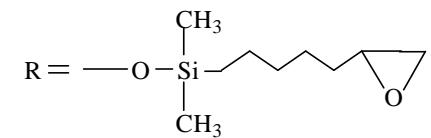
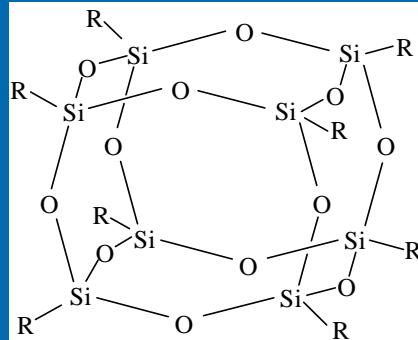
1. Layered silicate- Montmorillonite (MMT)



Montmorillonite structure

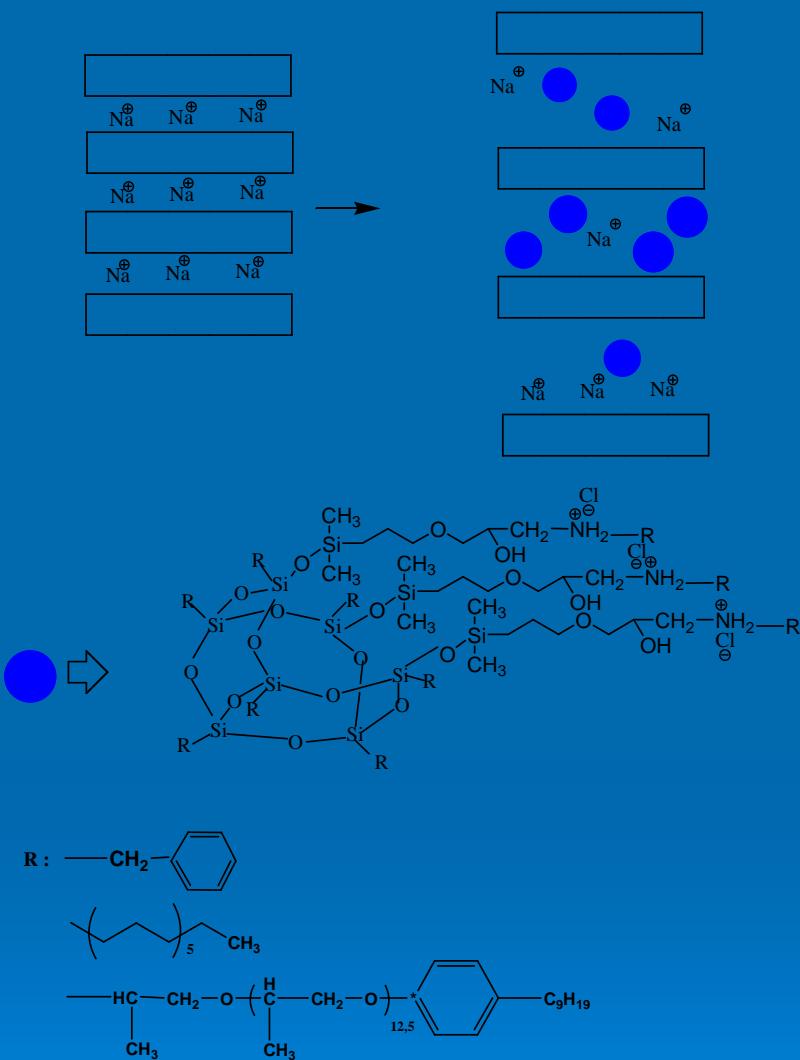


2. Polyhedral oligomeric silsesquioxane (POSS)

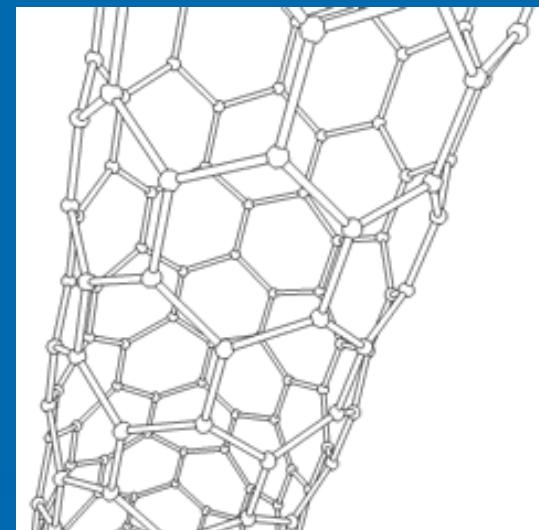


(RSiO_{1.5})_n

3. Montmorillonite intercalated with POSS

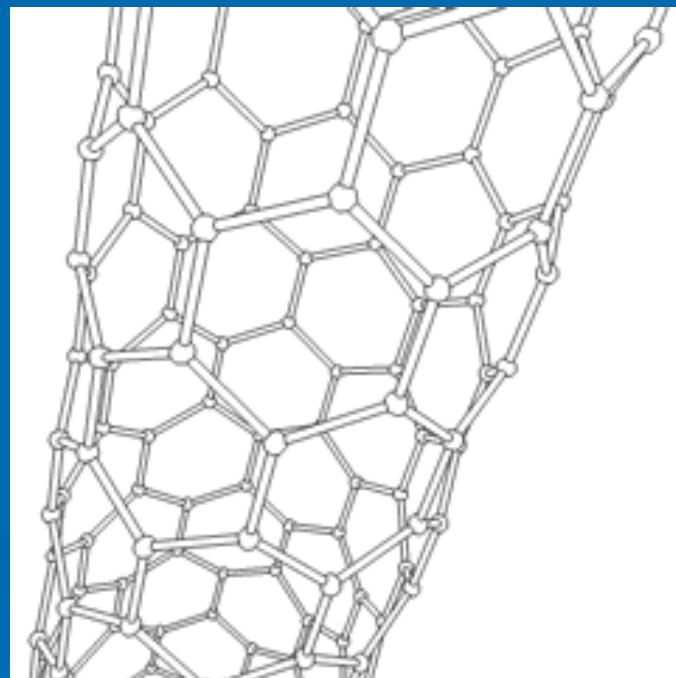


4. Carbon nanotubes



S. A. Gârea, F. Constantin, G. Voicu, H. Iovu, New nanocomposites based on epoxy resin and modified montmorillonite with polyhedral oligomeric silsesquioxane-amine compounds, **Materiale Plastice, 45, no. 4, 2008**

Synthesis and characterization of new nanocomposites based on epoxy resins and multiwalled carbon nanotubes (MWNT)



C. Damian, A. Pandele, C. Andronescu, A. Ghebaur, S. Garea, H. Iovu, **Fullerenes, Nanostructures and Carbon Nanotubes**, 2009, accepted.

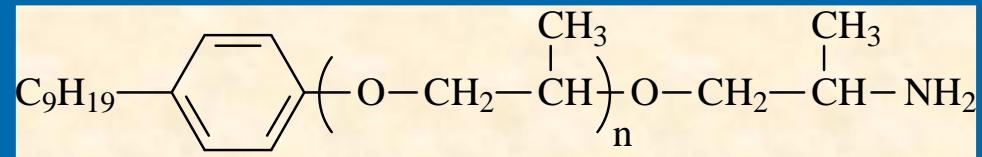
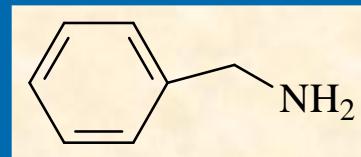
Objectives

- MWNT oxidation : MWNT-COOH
- MWNT-COOH functionalization with aromatic monoamines
- Characterization of modified MWNT by: FT-IR, Raman, XPS, TEM,TGA
- Synthesis of new composites based on epoxy resin reinforced with modified MWNT
- Characterization of the new composites by: DSC, FT-IR, DMA, SEM

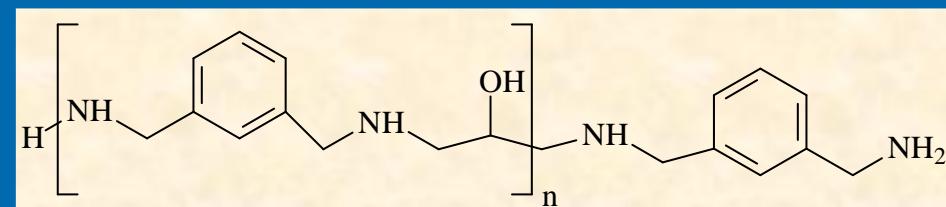
Materials

Polymer matrix: DGEBA

Modifiers: benzylamine (BA) and Surfonamine B100



Crosslinking agent :
Poly (m-xylyenediamine-alt-
epichlorhydrin), diamine
terminated (PXDED)



MWNT functionalization process

Scheme 2.

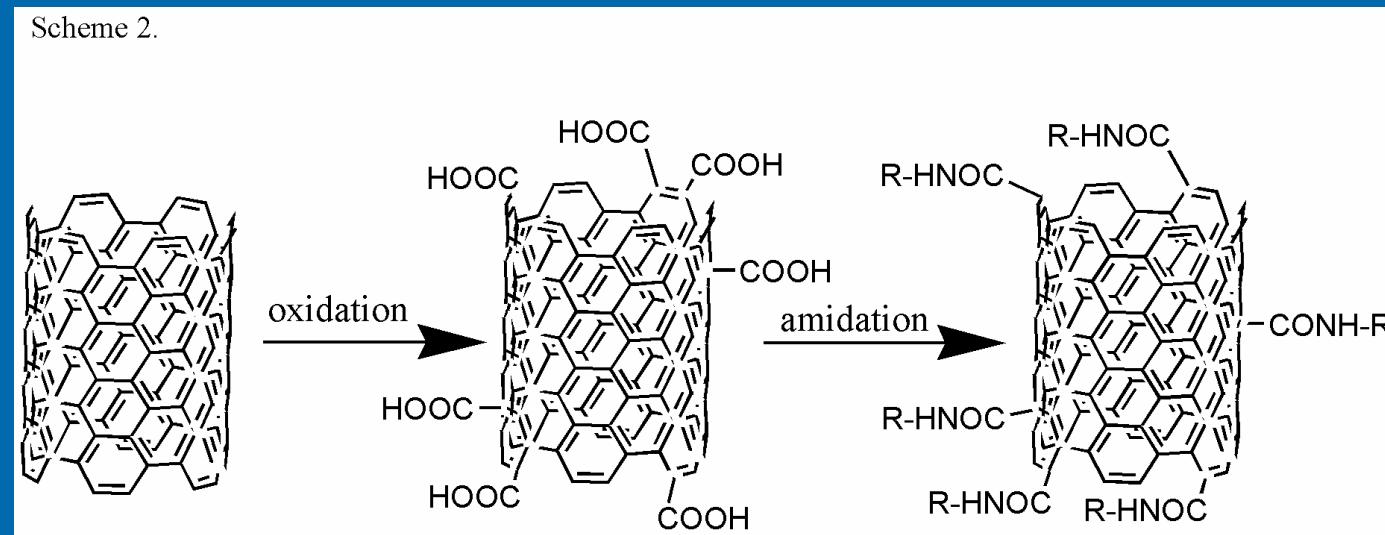
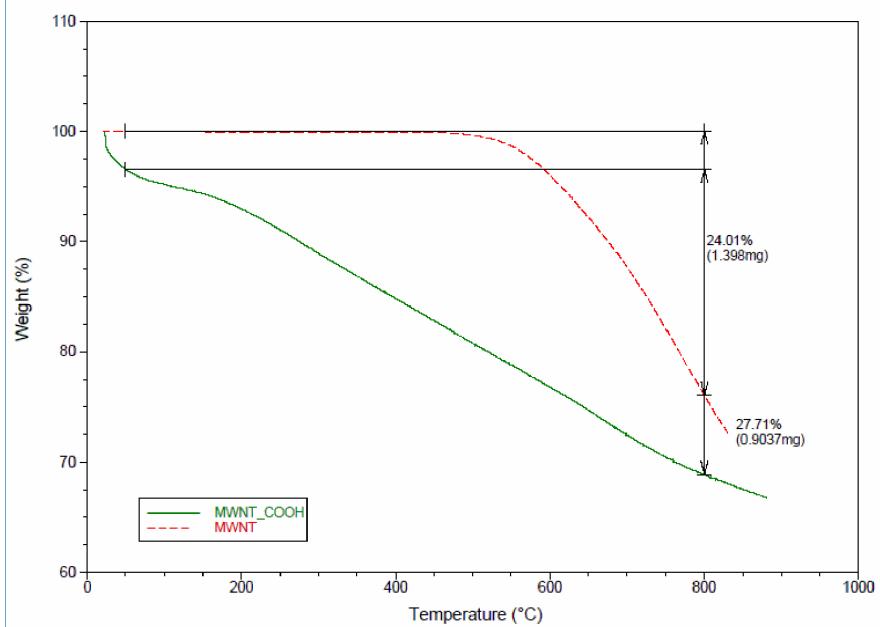


Fig. 2.

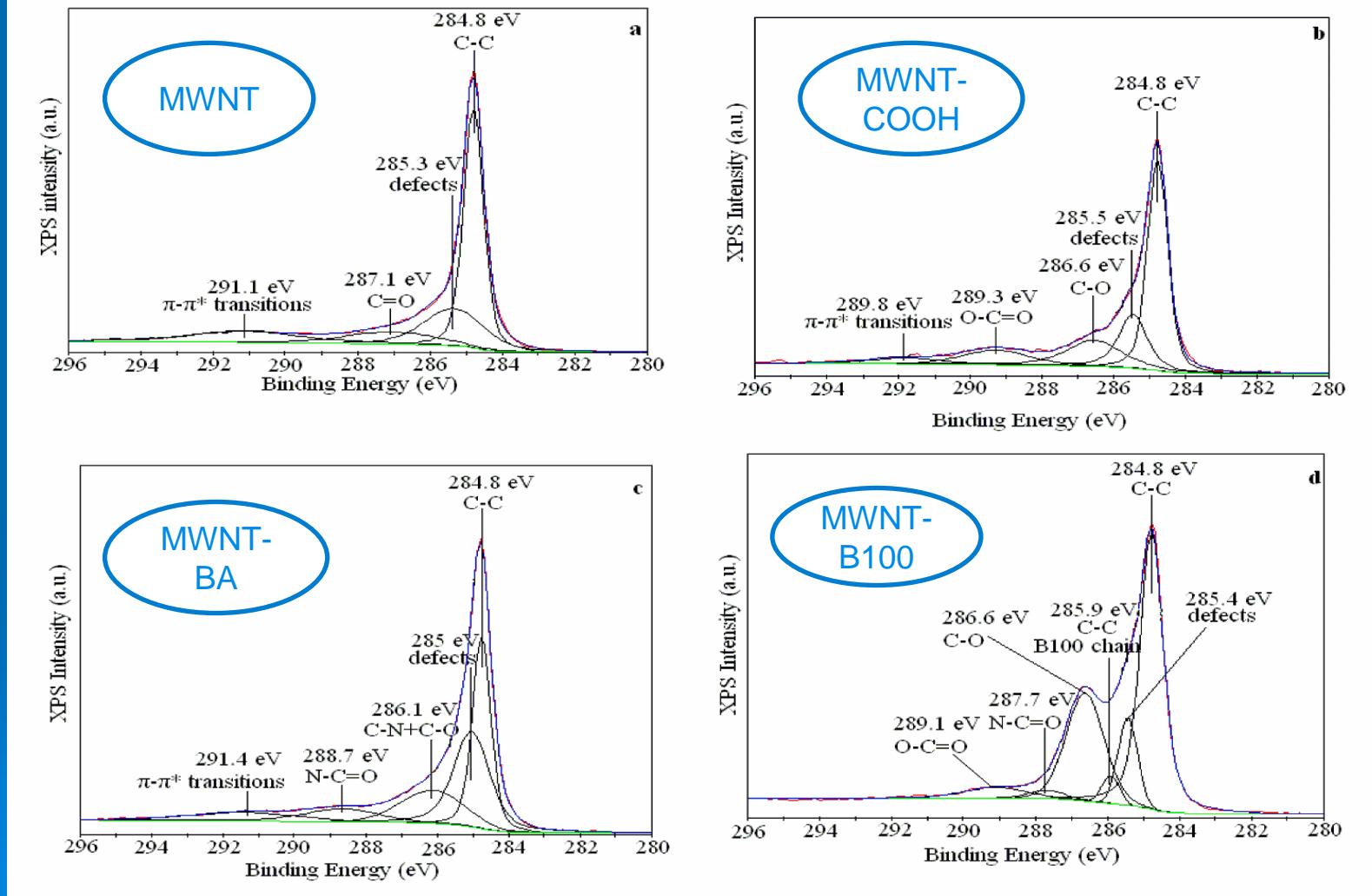


The composition of MWNT, MWNT-COOH, MWNT-B100 and MWNT-BA from XPS analysis

CNTs	C 1s (%)	O 1s (%)	N 1s (%)
MWNT	99.3	0.7	-
MWNT-COOH	83.8	16.2	-
MWNT-B100	81.9	16.9	1.2
MWNT-BA	88.3	9.7	2.0

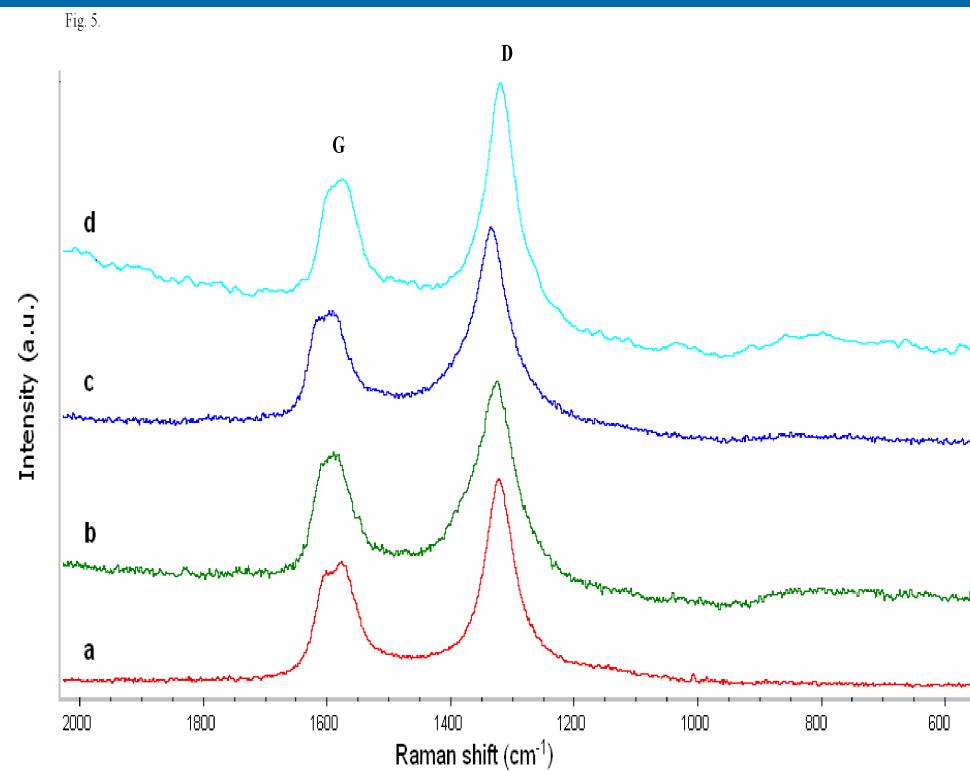
XPS carbon-deconvolution spectra

Fig. 4.



Dispersive Raman spectra

Fig. 5.



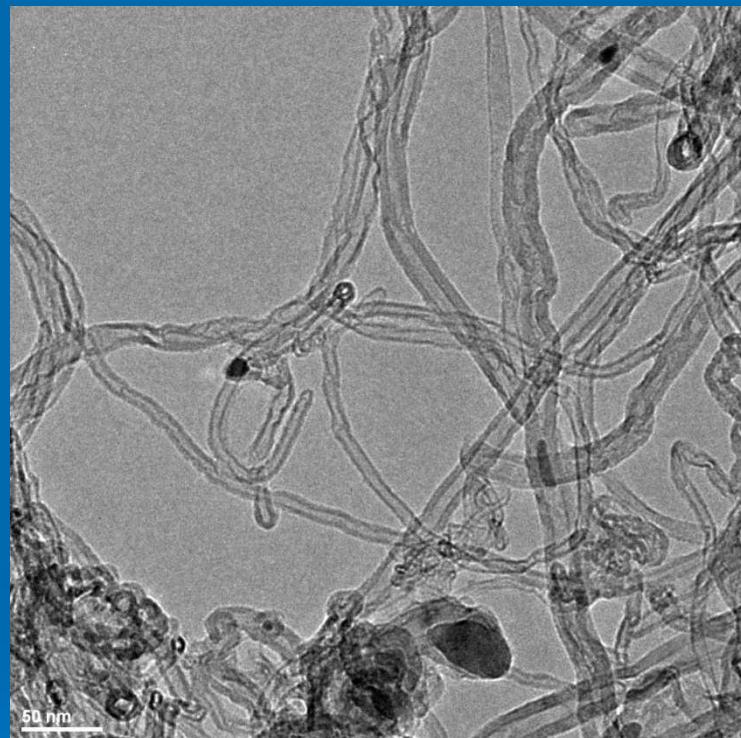
D – 1320 cm⁻¹
G- 1580 cm⁻¹

$$I_D/I_G$$

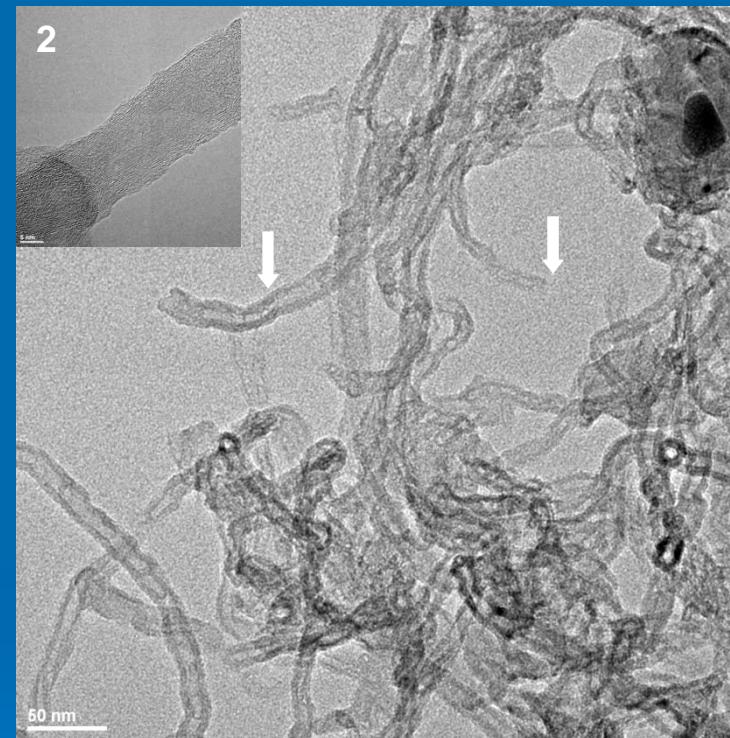
Raman intensities for the characteristic D and G bands

CNTs	I_D	X_D (cm ⁻¹)	I_G	X_G (cm ⁻¹)	I_D/I_G
MWNT	58.86	1323	34.75	1581	1.69
MWNT-COOH	14.28	1319	8.15	1577	1.75
MWNT-BA	40.04	1338	22.49	1593	1.78
MWNT-B100	12.34	1319	6.41	1577	1.92

TEM analysis

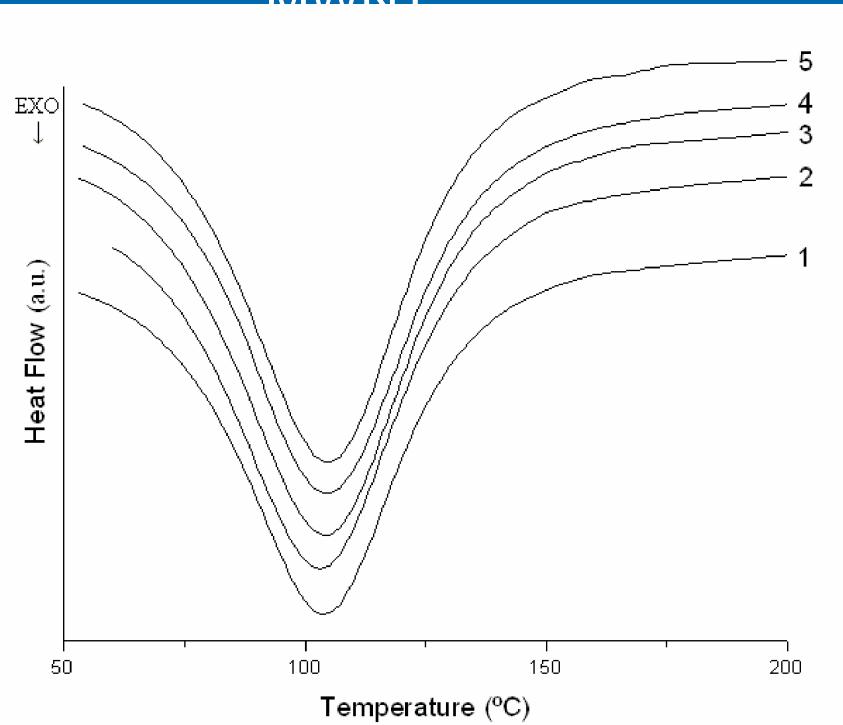


MWNT



MWNT-COOH

Synthesis of nanocomposites based on functionalized MWNT



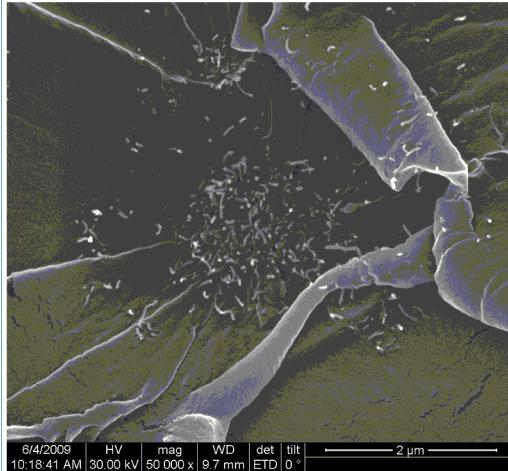
- 1-DGEBA/PXDED
- 2-DGEBA/MWNT/PXDED
- 3-DGEBA/MWNT-COOH/PXDED
- 4-DGEBA/MWNT-BA/PXDED
- 5-DGEBA/MWNT-B100/PXDED

Composite	ΔH , J/g
DGEBA/PXDED	424.7
DGEBA/PXDED/MWNT	391.7
DGEBA/PXDED/MWNT-COOH	426.1
DGEBA/PXDED/MWNT-BA	413.8
DGEBA/PXDED/MWNT-B100	410.6

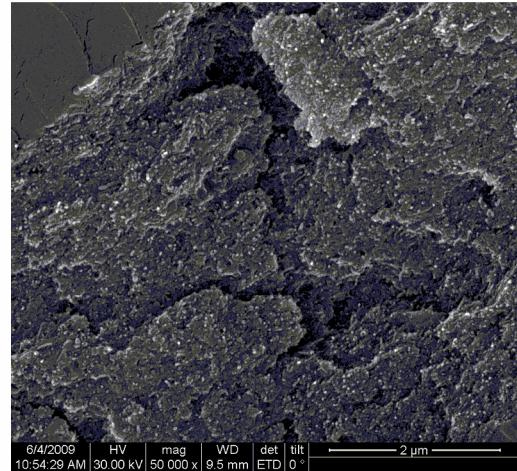
Composite	T _g (°C)
DGEBA/PXDED	127.8
DGEBA/PXDED/MWNT	126.4
DGEBA/PXDED/MWNT-COOH	125.4
DGEBA/PXDED/MWNT-BA	124.1
DGEBA/PXDED/MWNT-B100	126.1

SEM Analysis

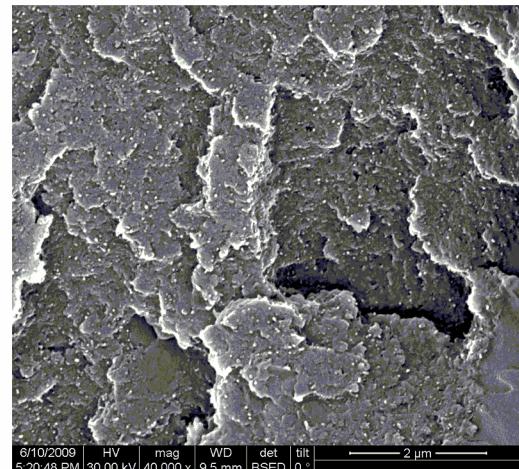
Fig. 8.



a)



b)



c)

- a) DGEBA/MWNT/PXDED
- b) DGEBA/MWNT-COOH/PXDED
- c) DGEBA/MWNT-B100/PXDED

ADVANCED POLYMER MATERIALS GROUP



ADVANCED POLYMER MATERIALS GROUP

- 1. Laboratory for nanocomposites synthesis**
- 2. Laboratory for mechanical testing (tensile, compression, bending, impact strength)**
- 3. Laboratory for advanced characterization of polymer materials (XPS, DMA, DETA, DSC Linseis, DSC Netzsch, GPC, TGA-MS)**
- 4. Laboratory for advanced spectroscopic characterization (FT Raman, Dispersive Raman, FTIR Bruker, FTIR Shimadzu)**

X-Ray Photoelectron Spectrometer K-Alpha (Thermo Scientific USA)

- SURFACE ANALYSIS -



Dispersive Raman Spectrometer – DXR Raman Microscope (Thermo Scientific USA)



FT Raman module (Bruker) from DSC-FTIR-Raman assembly

